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## Welcome to the Nexteligence Newsletter!

Welcome to the 25th edition of the Nexteligence Newsletter. We look forward to continuing to provide the latest news in the Nexteligence training community.



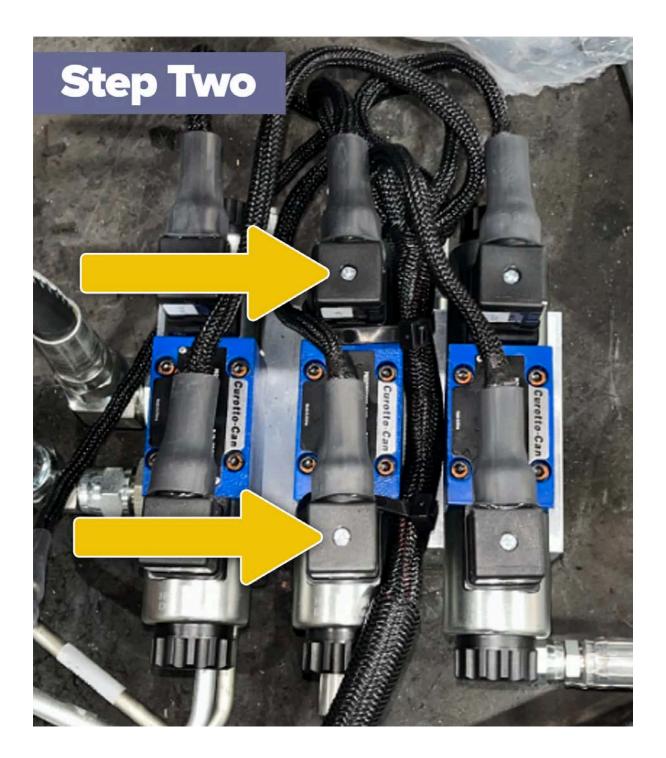
### **Curotto-Can Arm Valve Cleaning** How to remove, disassemble, clean, reassemble, and reinstall the Curotto-Can valve sections

In this month's edition of the Nexteligence Newsletter we are going to discuss the cleaning of a sticking valve on a Curotto-Can valve section.

From time to time, contamination will get ingested into a hydraulic system, which can cause parts of the system to malfunction or not function at all. When contamination enters a valve section, it is sometimes necessary to disassemble the valve, clean the spool and valve section, lubricate, and reassemble. The steps below will show you how to successfully remove a valve section, clean it properly, and reinstall it into the unit.



If the Curotto-Can is installed on the front loader forks, it is recommended that the Curotto-Can be disconnected and removed from the front loader forks and placed in a quarantined work area. If this cannot be achieved, you must lock out and tag out the unit before proceeding. If you are unsure how to conduct a LOTO procedure, please reference your Service Manual, or you can reference the LOTO Service Shack video at: <u>https://vimeo.com/495883144</u>.



Using a #2 Phillips screwdriver, remove the screws that hold the solenoid connectors on the valve section. In this example, we will be removing the center valve section.



(4) Allen Head Bolts

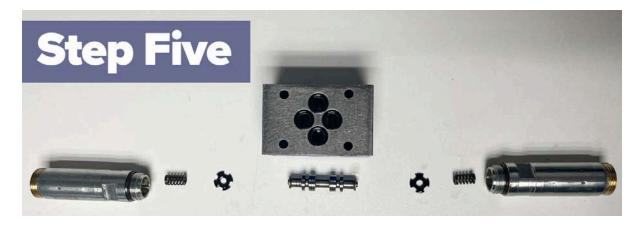


(4) O-Rings

Remove the (4) 5/32" Allen head bolts that mount the valve to the valve block assembly, being sure to capture the (4) O-rings under the valve. These O-rings will be reinstalled between the valve section and the valve block.



Using the closed end of a 1<sup>1</sup>/<sub>4</sub>" combination wrench or water pump pliers, remove the solenoid nuts and O-rings from both ends of the valve housing.



Using the open end of a 19mm or <sup>3</sup>/<sub>4</sub>" combination wrench, remove the coil shaft and remove the spring from the inside of the shaft. Remove the star-shaped washer. Repeat this process for each side. Lastly, remove the valve spool from the valve body.

## **Step Six**

Using WD-40 or an equivalent penetrating oil, spray out the valve cavity, clean the spool, and then blow out the valve cavity and spool with clean, dry compressed air.

## **Step Seven**

Reassemble by replacing the valve spool in the valve body. Replace the star washer at one end of the valve, place the spring in the valve stem, and tighten the stem to 3 ft-lbs. Repeat the process for the opposite side.

# Step Eight

Replace the solenoids and O-rings and tighten the solenoid nuts to 2.2-3.0 ft-lbs.

## **Step Nine**

Repeat steps #1-8 as needed for other contaminated or sticking valve sections.

## Step Ten

Before reinstalling the valve section, flush the hydraulic system as needed to ensure it is clean and contaminant-free.

# Step Eleven

Once the hydraulic system is clean, complete the installation by reinstalling the valve assembly on the valve block with the (4) Allen head bolts and tightening to 5.9 ft-lbs +/- 10% in an X-tightening pattern.

# **Step Twelve**

If you placed the unit in LOTO, remove the LOTO, clear the area, and test for proper hydraulic function.

# **Step Thirteen**

If you removed the Curotto-Can from the front loader forks, reinstall it on the forks, reconnect the hydraulic and electrical connections, clear the area, test for proper functionality, and get back to picking up refuse.

Would you like to know more about The Curotto-Can, Heil Bodies, and related topics? Good news! We teach that in our Nexteligence MAT classes. You can get in-depth training by contacting us to register for a Nexteligence MAT class at: Nexteligence@doveresg.com

## **Contact Info & Helpful Links**

#### Miss a Newsletter?

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#### The 2025 Nexteligence Training Schedule Is Here!

The 2025 Training Schedule is now available and can be viewed via the Nexteligence webpage, or on the Heil Dealer Portal.

### 2025 Heil Live Online Webinar MAT Training Schedule

Online Training Dates January 7th, 8th, & 9th	Product Half/Pack w/Odyssey Controls	Time 2pm - 4:30pm CST

### 2025 Heil Factory Training Schedule

Factory Training Dates* January 14th & 15th	Product DuraPack Python	Time 8am – 4pm CST

\* Subject to change

\*\* 3rd Eye training can be scheduled as a REQUESTED third half day upon request.

#### **VIEW FULL 2025 TRAINING SCHEDULE**

#### **Nexteligence Class Registration**

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EMAIL TRAINING



### **Service Shack**

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